



# PRODUCT DATA

## CORROSION MANAGEMENT SOLUTIONS

### ARMOR SHIELD® VCI FOAM EMITTER PADS

#### FEATURES AND BENEFITS

**ARMOR SHIELD® VCI Foam Emitter Pads** are open-cell polyether pads infused with ARMOR VCI Nanotechnology®, offering both cushioning and corrosion protection. They release vapor corrosion inhibitors (VCIs) that form a protective molecular layer on metal surfaces, shielding them from moisture and contaminants that cause rust.

**ARMOR SHIELD® VCI Foam Emitter Pads** are clean, non-dusting, and residue-free, making them ideal for sensitive metal parts, electronics, and export shipments. Designed for enclosed spaces, metal packaging, inventory storage, and electrical or mechanical cabinets, they are lightweight, flexible, and easy to use.

- **Easy-to-Use:** No preparation required; flexible design allows for easy placement
- **Continuous Protection:** Up to 3 years of corrosion prevention
- **Safe:** Non-hazardous, with no messy oils or greases
- **Clean:** Non-fibrous and non-dusting, leaves no residue
- **Variety of Sizes:** Available in standard sizes and customizable perforated sheets
- **Versatile:** Can be combined with other ARMOR VCI products to enhance protection

#### PRODUCT OVERVIEW

All Armor Protective Packaging® products utilize our proprietary and time-proven ARMOR vapor corrosion inhibitor (VCI) Nanotechnology™. Oxidation occurs when an electrolyte (water, oxygen, etc.) is present on the surface of a metal. The corrosion process begins when electrons flow through the electrolyte from high energy areas (anode) to low energy areas (cathode) of the metal. ARMOR VCI blocks this reaction by passivating the surface and inhibiting the electrochemical current flow from anode to cathode. ARMOR VCI's protective vapors adhere to a metal surface to form an invisible film only a few molecules thick to protect metal from attack.

#### ABOUT ARMOR

Armor Protective Packaging® offers rust prevention and rust removal products that are clean, safe, easy, and that protect metals while in-process, in transport, or in storage. ARMOR combines its VCI (vapor corrosion inhibitor) Nanotechnology™ with packaging materials such as paper and poly film to create products that displace moisture on metal and guard against rust. ARMOR also offers desiccants, emitters, foam pads and its Metal Rescue® Rust Remover Bath and Dry Coat™ Rust Preventative. For more than 45 years, ARMOR has worked with customers from around the globe to provide rust prevention and rust removal solutions and to Take the Work Out of Your Workday!

## ARMOR SHIELD® VCI FOAM EMITTER PADS

**ARMOR SHIELD® VCI Foam Emitter Pads** are open-cell, gray polyether foam with a density of 0.023 g/cc contains 20% by weight ARMOR Multi-Purpose VCI formulation. Foam Emitters are designed for the long-term storage of ferrous and non-ferrous metals and are nitrite-free.

### APPROVED BY/CONFORMS TO:

- FDA for use in equipment packaging
- Global OEM companies
- RoHS – REACH Compliant
- NACE Std TM0208-2008

### Compatibility of ARMOR SHIELD VCI Foam Emitter Pads with Metals

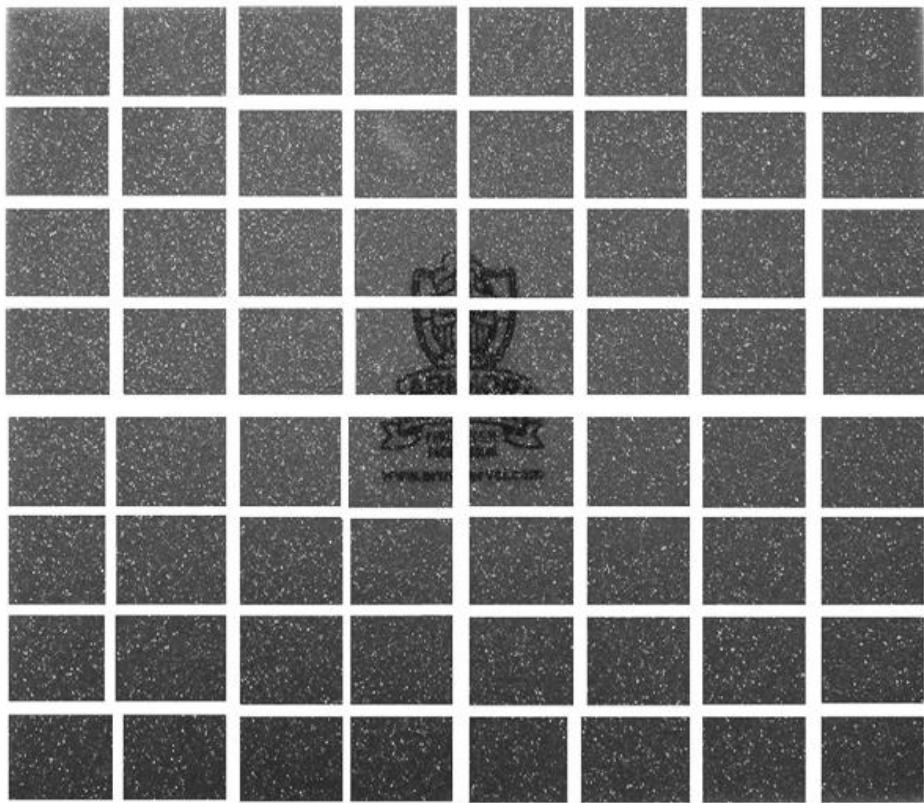
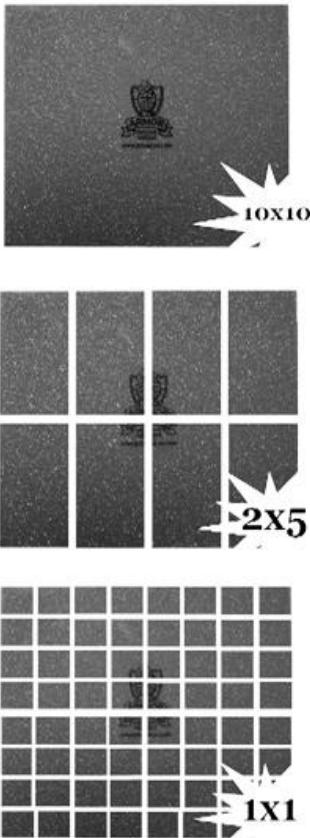
Metal to be Protected	ARMOR SHIELD® Foam Emitters
Aluminum	★★
Aluminum Bronze	★★
Aluminum Magnesium alloy	○
Brass	★★★
Bronze	★★★
Cadmium	★★★
Cast Iron	★
Chromium	★★
Constantan	★★★
Copper	★★★
Galvanized	★★★
Lead	○
Molybdenum	○○
Nickel	★★★
Nickel Silver (CU, Ni, Zn)	★★★
Silver	○○
Solder (Pb, Sn)	○
Steel	★★
Tin (Pure)	★★★
Tinned Steel	★★★
Zinc	★★★

#### Compatibility Key

- ★★★ Complete Protection
- ★★ Good Protection
- ★ This product will protect this metal from corrosion; however, a more suitable formula may be available.
- Testing is recommended
- Not Compatible

## STANDARD SIZES OF VCI FOAM EMITTER PADS

- 10" x 10" x 1/4" protects up to 8 cubic feet per pad
- 2" x 5" x 1/4" protects up to 1 cubic foot per pad
- 1" x 1" x 1/4" protects up to .25 cubic feet per pad



## SHELF LIFE & STORAGE OF ARMOR SHIELD VCI FOAM

When ARMOR SHIELD® VCI Foam Emitter Pads are stored properly (nested together and wrapped or in some sort of closed container), the shelf life is two years from the date of manufacture.

For best results, do not leave ARMOR VCI packaging out in an open environment, either indoors or outdoors. Keeping it in its original packaging or enclosed inside a container ensures that the vapors remain in the packaging. As temperature and humidity levels increase, the rate of the volatilization of the chemicals contained in the packaging also increases, reducing the effectiveness and longevity of the product. Product should be stored in a dry environment with temperatures between 40° – 110° F (5° – 43°C).

*Note: While Shelf Life and Length of Protection are two separate characteristics of VCI packaging materials, they are somewhat interrelated. Shelf Life refers to how long the unused VCI packaging material can be stored prior to being put in use. Length of Protection refers to how long the VCI packaging materials provide protection once in use. In both cases the duration depends on the product's storage conditions.*

## REUSABILITY

ARMOR SHIELD® VCI Foam Emitter Pad is not recommended for re-use for three primary reasons:

1. The rate at which VCI chemical volatilizes out of the product into the surrounding environment when in use
2. The inability to properly track and monitor the amount of time the materials have been exposed to the environment
3. Potential contaminants on the packaging that can be transferred

## LENGTH OF PROTECTION

The continuous vaporization of this chemically treated packaging creates a safe, protective environment that effectively blocks out rust, corrosion and oxidation. Typically, ARMOR VCI packaging such as the ARMOR SHIELD® VCI Foam Emitter Pad will protect metal parts for approximately three years of corrosion-free storage when used properly in normal warehouse conditions.

ARMOR cannot control variable conditions such as temperature and humidity extremes, airflow, production and process methods, surface conditions of metal to be protected, customer employee training and other factors beyond our control, therefore it is impossible to guarantee a specific length of protection.

Additionally, if warehouse conditions are expected to be severe (i.e. over 90° F and 75% RH) for any length of time, other methods of rust preventatives such as ARMOR WRAP®, ARMOR POLY®, Dry Coat™ RP or desiccants, may be needed, in conjunction with VCI packaging.

Wash hands thoroughly after handling this product and before eating.

All products manufactured Armor Protective Packaging® are warranted to be first class products and free from defects in material and workmanship. Liability under this warranty is limited to the net purchase price of any of such products proven defective or at our option to the repair or replacement of said products upon their return to us transportation prepaid. All claims on defective products must be made in writing 30 days after the receipt of such products in your plant and prior to further processing or combining with other materials and products. We make no warranty, express or implied, as to the suitability of any of our product for any particular use, and we shall not be subject to liability from any damages resulting from their use in operations not under our direct control. This warranty is exclusive of all other warranties, express or implied, and no representative of ours or any other person is authorized to assume for us any other liability in connection with the sale of our products.

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